

# P2-Series Horizontal Trim Presses

Expect dependable service and ease of operation from this rugged trim press



Specifications	130P2	140P2	152P2	165P2
Maximum Trim Tonnage	<b>15 tons (133 kn)</b>	<b>30 tons (267 kn)</b>	<b>30 tons (267 kn)</b>	<b>40 tons (357 kn)</b>
Operating Speeds	<b>Up to 145 spm with counterbalance</b>	<b>Up to 145 spm with counterbalance</b>	<b>Up to 145 spm with counterbalance</b>	<b>Up to 145 spm with counterbalance</b>
Minimum Adjustable Stroke	<b>3" (76mm)</b>	<b>3" (76mm)</b>	<b>3" (76mm)</b>	<b>3" (76mm)</b>
Maximum Adjustable Stroke	<b>13.5" (343mm)</b>	<b>13.5" (343mm)</b>	<b>16.5" (419mm)</b>	<b>16.5" (419mm)</b>
Stationary Platen Opening* (Width x Length)	<b>12.25" x 30.5" (311mm x 775mm)</b>	<b>12.25" x 40.5" (311mm x 1029mm)</b>	<b>16.5" x 52.5" (419mm x 1334mm)</b>	<b>16.5" x 65.5" (419mm x 1664mm)</b>
Maximum Sheet Width	<b>34"</b>	<b>44"</b>	<b>56"</b>	<b>69"</b>
Air Consumption @ 80 psi†	<b>.01 scf maximum per cycle</b>	<b>.01 scf maximum per cycle</b>	<b>.01 scf maximum per cycle</b>	<b>.01 scf maximum per cycle</b>
Quick Tool Change Frame (Side Load)	<b>Standard</b>	<b>Standard</b>	<b>Standard</b>	<b>Standard</b>

\*Larger platen openings available †Air consumption does not include tooling functions



# P2-Series Horizontal Trim Presses

## Expect dependable service and ease of operation from this rugged trim press

The P2-Series horizontal trim press offers high-speed trim operations and a multitude of features to achieve trim accuracy, extended tool life and ease of maintenance. This versatile trim press is used to trim a wide variety of parts, from shallow to deep draw and from virtually any plastic material. The servo feed system provides accurate positioning while the press is in operation and is controlled through the PLC. The P2-Series comes standard with linear bearings promoting extended tool life and side load capabilities for quick and easy changeover of your trim tooling. You can expect years of service and dependability from this rugged trim press.

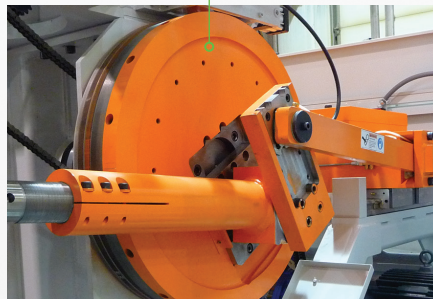
## FEATURES

- > Versatile, Precise Controls – Standard with Informer™ series control system
- > Servo Fine Tuning – The servo feed system allows infinite positioning for trimming accuracy and can be adjusted while the press is in operation
- > Linear Bearing Guide System – Provides precise trimming of difficult-to-cut materials and reduces trim die maintenance
- > Dual Flywheel and Dual Connecting Arm – For enhanced platen stability and provide superior slow- or highspeed operation

Side-Tool Loading



High-Speed Counterbalance



## OPTIONS

- > Quick-Change Tool Package
- > Tool Carts & Die Set Roller/Elevator Systems
- > Fine Adjust Connecting Arms
- > Quick-Change Feed & Canopy Guides
- > Servo Ejector with Count and Eject Capabilities
- > High-Speed Platen Counterbalance
- > UL, CE, CSA & HSE Approvals
- > International Voltages Available

Linear Bearing Guide System



Servo Ejector



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